

**HOLEX****Three-jaw lathe chuck steel with recessed mount, DIN 702-4, External Ø A: 315mm****Order data**

Order number

312911 315

GTIN

4062406154639

Item class

32W

**Description****Version:**

- **Manual chucks with gear scroll, centrally clamping.**
- **Body made of cast iron or steel.**
- **Gear scroll drop-forged, balanced, and hardened.**
- **Flanks of scroll and of jaw serrations are ground.**
- **High concentricity, more precise than DIN 6386 requirement.**

**Application:**

For machine spindles with recessed centring mount or for mounting using a flange. The chuck is secured from the rear by means of screws. The flange blanks must always be fitted first to the machine and then to the chuck.

**Standard:****DIN 702-4.****Supplied with:**

Includes: 1 set = 3 hardened inside jaws, stepped on the outside.

1 set = 3 hardened outside jaws, stepped on the inside.

1 clamping wrench and fastening screws or studs depending on the chuck.

**Optional extras:**

**Spare and additional jaws** No. 312971 – 312986.

## Technical description

External $\varnothing$ A	315 mm
Height without jaws $H_1$	97.2 mm
maximum speed	2800 min <sup>-1</sup>
Weight	50 kg
Centring depth C	5 mm
Aperture E	103 mm
Centring $\varnothing$ B	260 mm
Height with jaws $H_2$	140.2 mm
Standard	DIN 702-4
Material	Steel
Colour code for accessories	HOLEX geared scroll chucks and jaws
Type of product	Gear scroll chucks

## Accessories

Scroll jaw set, 3 pieces, soft for chuck type 315	312971 315
Base jaw set, 3 pieces, hardened for chuck type 315	312976 315
Top jaw set, 3 pieces, soft for chuck type 315	312981 315
Inside jaw set, 3 pieces, hardened for chuck type 315	312986 315
Workpiece backstop Height h 15 mm	313033 15
Workpiece back-stop, base module Height h 15 mm	313036 15